



Figure 2 Low-Pressure Stub Pump Model 9968 Series - Exploded View

Item No.	Part No.	Description	Qty	Notes	Numeric Order Part # (Item #)
1		Motor Assembly, Air *	1	See SER 339413	14536 (3)
1a	340053	Cover (w/o Decals)	1	Included w/ Motor Assembly	X171000-7 (5)
1b		Screw, Cap, 1/4 " -20 x 6-1/2 "	1		X171003-10 (7)
1c		Bolt, Carriage, 1/4 " -20 x 7-1/2 "	4		X171008-37 (6)
1d		Nut, Serrated Flange, 1/4 " -20	4		171009-31 (27)
2		Screw, 3/8 " -24 x 3/4 "	1		171009-51 (19)
3		Washer, 3/8 "	1		171700-36 (17)
4	339429	Piston, Air	1		172190-22 (10)
5	X171000-7	O-Ring, 3/8 " ID x 1/2 " OD	1	●	172190-23 (14)
6	X171008-37	Quad-Ring, 2-5/8 " ID x 3 " OD	1	●	Pack of Ten (10) 172270-13 (25)
7	X171003-10	O-Ring, 2-3/4 " ID x 3 " OD	1	●	
8		Body	1		323693 (x)
9	339412	Keeper	4	□	323707 (18)
10		Seal, 1-5/16 " ID x 1-9/16 " OD	1	●	323713 (28)
11	338060	Bearing (Brass)	1		323778 (27)
12		Seal, 1-5/16 " ID x 1-11/16 " OD	1	●	326750-B1 (22)
13		Spacer	1		335481 (24)
14	339606	Washer, 1.56 "	1		335483 (23)
15	338106	Rod	1		338059 (13)
16	338120	Piston (Nylon)	1	●	338060 (11)
17		Ball, 9/16 " Dia.	1	●	338089 (8)
18	323707	Seat, Valve	1		338090 (21)
19		O-Ring, 1-7/8 " ID x 2 " OD	1	●	338091 (20)
20		Ring, Back-Up	1	●	338106 (15)
21	338090	Tube	1		338120 (16)
22	326750-B1	Adapter, Bung, 2 " NPTF (m)	1		Model 9968, -M 339375 (1d)
23		Washer, 1-1/8 " OD	1	●	339412 (9)
24		Spring, Tapered	1	●	339413 (1)
25	172270-13	Ball, 1-1/16 " Dia	1		339413-A (1)
26		O-Ring, 1-11/16 " ID x 1-7/8 " OD	1	●	339425 (1c)
27	323778	Valve, Foot	1		339429 (4)
28	323713	Pin, 1/4 " Dia. x 1-25/32 " Long	1		339606 (14)
29	340120	Adapter, 1/2 " BSPP (f) x 1/2 " NPTF (m)	1		Model 9968-M 340027 (1b)
Kit Component for Early Model 9668 Pump					340053 (1a)
x	323693	Gasket (Aluminum)	1	●	340120 (29)

Legend:
 * See Table 1
 Part numbers left blank (or in *italics*) are not available separately
 ● □ designates a repair kit item

Repair Kits

Part No.	Kit Symbol	Description
393715	●	Kit, Repair (Includes tube of 393590 Teflon lubricant)
393708	□	Kit, Repair, Air Motor Keeper
393530-22		Kit, Seal [includes five (5) of item number 10]
393530-23		Kit, Seal [includes five (5) of item number 12]